

# Manual Receding Threaders



## NO. 65R-TC MANUAL RECEDING THREADER

- Threads 1" - 2" pipe.
- True centering workholder.
- Jam-proof.
- Right-hand only.

Catalog No.	Model No.	Description	Capacity/Pipe Size		Weight	
			in.	mm	lb.	kg
36570	65R-TC	NPT with 1 Set High-Speed Dies	1 - 2	25 - 50	27	12.3
65345		BSPT with 1 Set High-Speed Dies	1 - 2	25 - 50		
96720	-	Metal Carrying Case for 65R Series Threaders	-	-	8	3.7



## NO. 65R-C MANUAL RECEDING THREADER

- Threads 1"-2" pipe.
- Jam-proof drive pawl.
- Cam workholder sets instantly.
- Right-hand only.

Catalog No.	Model No.	Description	Capacity/Pipe Size		Weight	
			in.	mm	lb.	kg
36565	65R-C	NPT with 1 Set High-Speed Dies	1 - 2	25 - 50	25	11.4
65340		BSPT with 1 Set High-Speed Dies	1 - 2	25 - 50		
96720	-	Metal Carrying Case for 65R Series Threaders	-	-	8	3.7

### Accessories: Receding Threaders Pipe Dies for Models 65R-C & 65R-TC Ratchet Threaders

Die Material or Type	Catalog No.	
	(NPT) National Pipe Taper	(BSPT) British Std. Pipe Taper
	1" Thru 2"-11 1/2 TPI	1" Thru 2"-11 TPI
High-Speed RH	38100	66450*
H.S. For Stainless Steel RH	38105	-
H.S. For Cast Iron RH	38110	-

\* Requires BSPT Threader.

### Accessories: Pipe Dies for 4PJ Geared Pipe Threaders

Die Material or Type	Catalog No.							
	(NPT) National Pipe Taper Nominal Pipe Size-Threads Per Inch				(NPSM) National Pipe <sup>†</sup> Nominal Pipe Size-Threads Per Inch			
	2 1/2"-8	3"-8	3 1/2"-8	4"-8	2 1/2"-8	3"-8	3 1/2"-8	4"-8
High-Speed RH	38220	38225	38230	38235	46732	46737	46742	46747
H.S. For Cast Iron RH	38240	38245	38250	38255	-	-	-	-

\* Requires NPSM Threader.

Die Material or Type	Catalog No.			
	(BSPT) British Standard Pipe Taper Nominal Pipe Size-Threads Per Inch			
	2 1/2"-11	3"-11	3 1/2"-11	4"-11
High-Speed RH	66535*	66540*	-	66550*

\* Requires BSPT Threader.

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